



We are seeking a **Quality Technician** to join our team!

About us

A.B.M. Tool & Die Co. Ltd. is at the forefront of modern technology in the design and manufacture of stamped metal parts, automated and welded assemblies. Since the founding of our company in 1969, A.B.M. Tool and Die has consistently provided unmatched quality, competitive pricing, on-time delivery, and uncompromising customer service.

We have 3 locations to support your business including:

* 100,000 sq. ft. Manufacturing Facility in Brampton, ON, Canada * 20,000 sq. ft. New Tool Build Facility in Mississauga, ON, Canada * 100,000 sq. ft. Manufacturing Facility in San Luis Potosi, SLP, Mexico

What we offer

Competitive Wages, Benefits package (extended health, dental and vision), RRSP Matching, Continuous training, and professional development, Tuition reimbursement

Requirements and Qualification

- High school diploma/CQT or Mechanical Engineer Technician.
- Minimum 3 years on the job experience in Automotive / Metal Stamping Manufacturing a MUST
- Ability to read part drawings and specifications.
- CMM knowledge to set up first offs and last offs / produce part dimensional report to assist toolmakers.
- Advanced understanding of the fundamentals of quality.
- Experience with Gauge Track software.
- Excellent knowledge of all QA measurements, destructive testing, equipment and techniques.
- Excellent communication and interpersonal skills.
- Excellent English skills both oral and written.

Job Responsibilities

- Perform all first offs, in-process audits and last offs on stamped, welded & assembled products using job specific gauges & CMM programs in accordance with in-process inspection sheet(s).
- Collaborate & liaison with tool makers by enlightening them with needed dimensional changes for product compliance.
- Perform destructive testing using tensile testers, weld penetration and other equipment and techniques as required by internal and customer specifications.

- Conduct incoming/receiving inspections of secondary processed parts and raw materials as required.
- Maintain and complete all inspection records, files, first off & last off samples in designated areas.
- Tag all non-conforming product, issue non-conformance reports and ensure suspect product is moved to quarantine cage followed by updating the quarantine cage log.
- Records quantity of parts taken from production for destructive testing purposes and properly dispose such parts after completion of destructive testing.
- Ensures destructive testing equipment remains in good working condition.
- Verify gauges are calibrated before use and report to Calibration Technician any gauges that are out of calibration.
- Assist in performing R & R studies of gauges and PPAP preparations.
- Draw sketches for simple/minor gauges.
- Distribution of all inspection reports and ID tags/travel cards for assigned production areas.
- Ensure all approvals for products have been properly inspected to control plans/inspection reports.
- Ensure all inspected product/processes have been properly tagged as to their quality status.
- Ensure any additional information required internally or by customers is properly recorded and submitted in a timely manner (e.g. SPC data).
- Maintain a clean and tidy workspace.
- Ensure the tool maintenance report sheet is completed at the time of issuing last-off approval.
- Verify the daily production sheets of all associates are filled accurately & completely.
- Adhere to and ensure all obligations and requirements under Section 28 of the Occupational Health and Safety Act are met.
- Adhere to and ensure all obligations and duties outlined in the Workplace Safety and Insurance Act are met.
- Work in compliance with IATF 16949, S5 and all other company policies and procedures.
- Maintain strict confidentiality regarding all company tooling, processes, methods, customer and supplier information and business.
- Keep abreast of, informing management of new technologies and methods.
- Perform other duties as required by Department Manager or General Manager.

Job Type – Full-time Permanent

8 Hours Shift – Monday to Friday

Shift – Day & Night

Salary - \$20.00 - \$23.00 Per Hour

Experience – Minimum 3 years of experience required.

Automotive Manufacturing Industry Experience will be an asset.

Location – 80 Walker Drive, Brampton, ON L6T4H6

If you are interested in a career with A.B.M. Tool & Die Co. Ltd., please send your resume to:

careers@abmtool.com